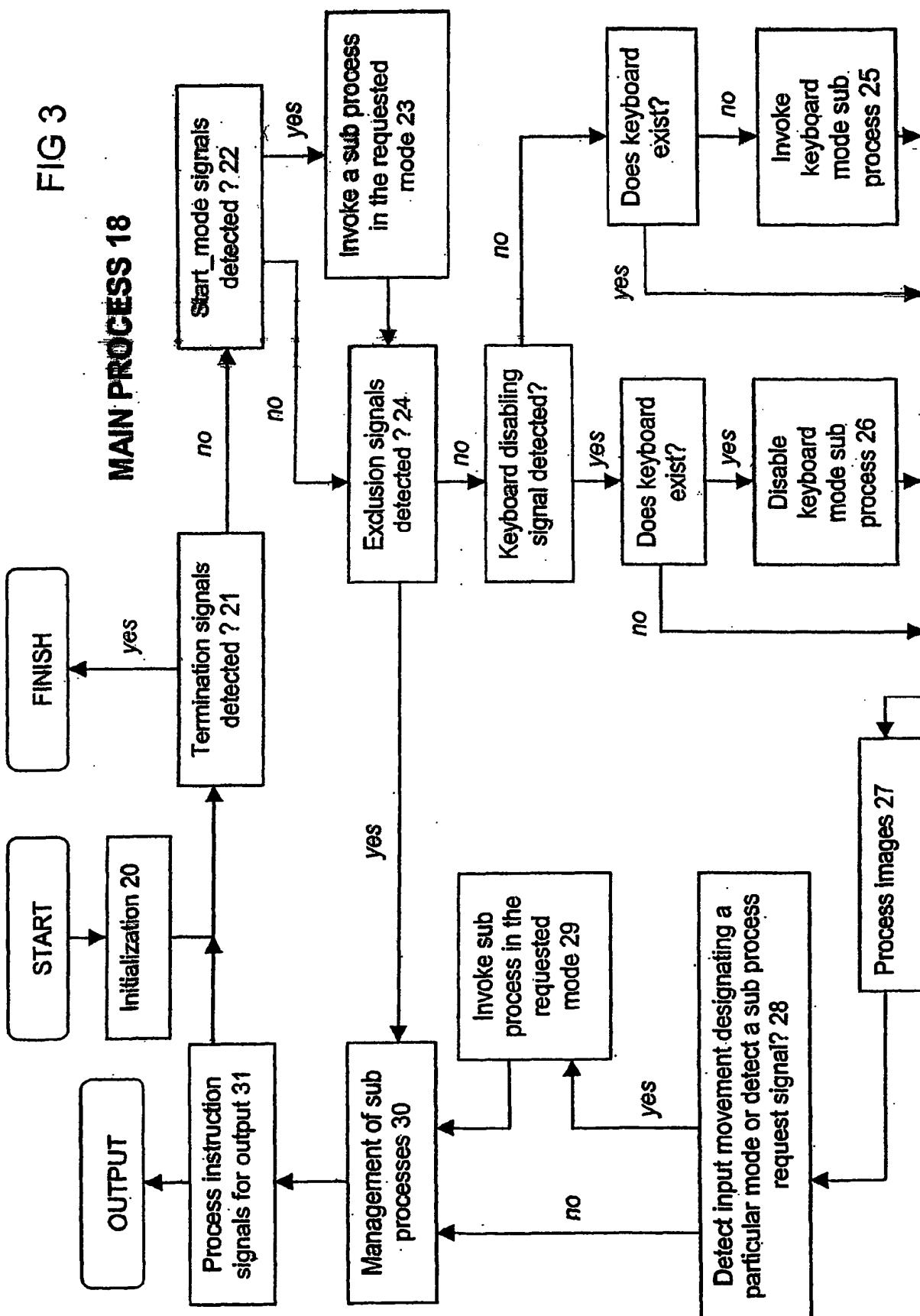


FIG 3



## SUB PROCESS 19

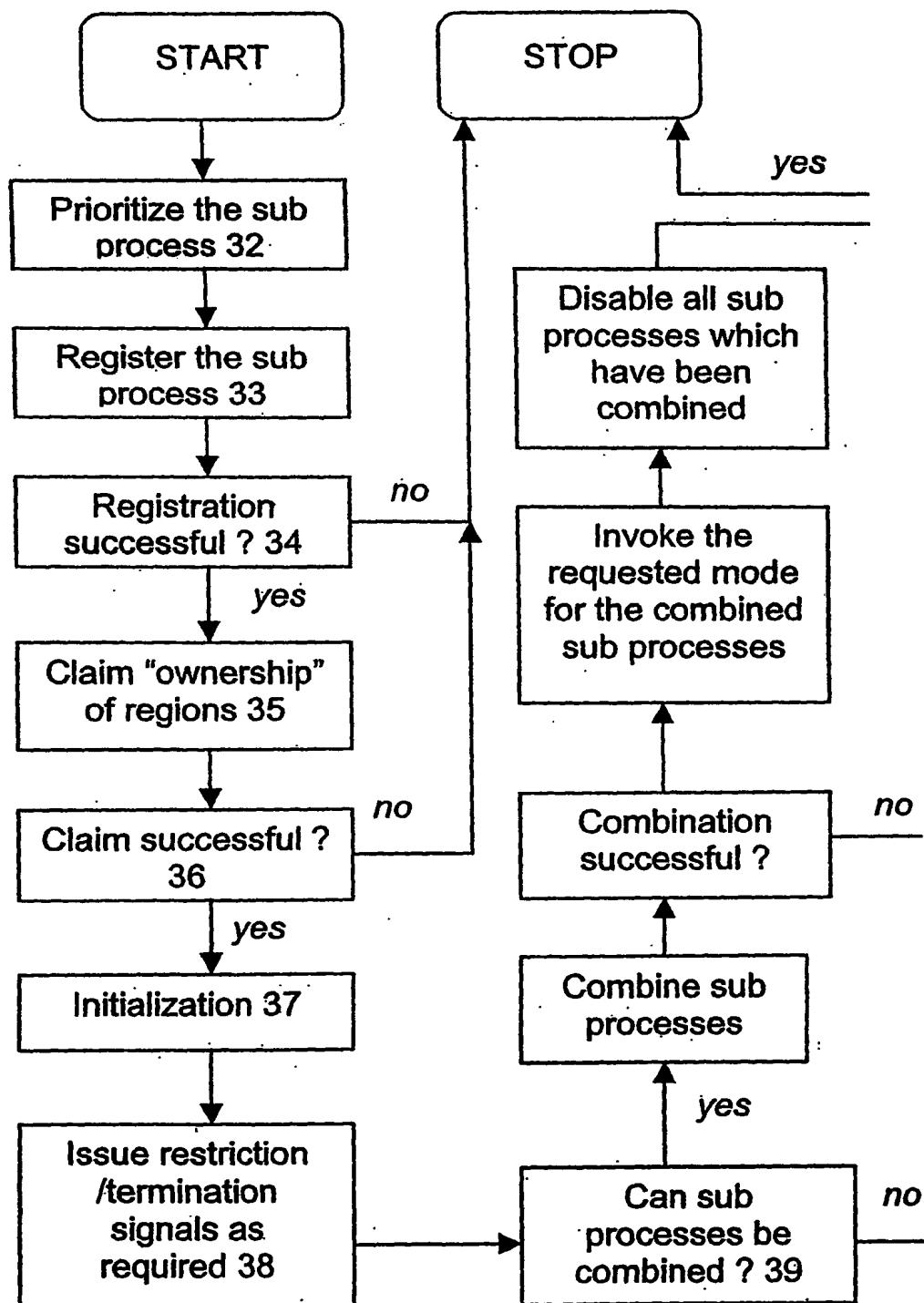


FIG 4

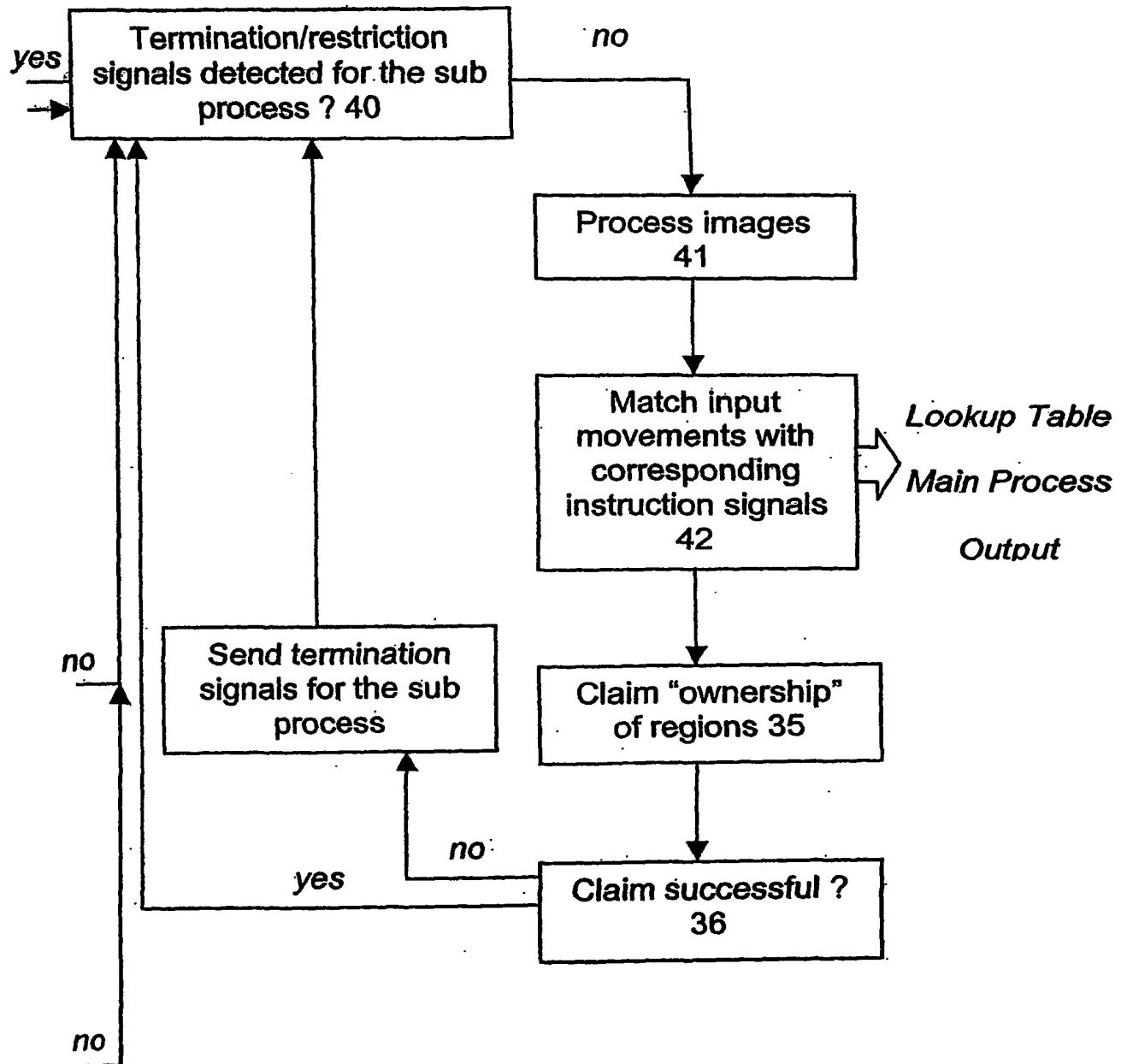


FIG 4 (cont)

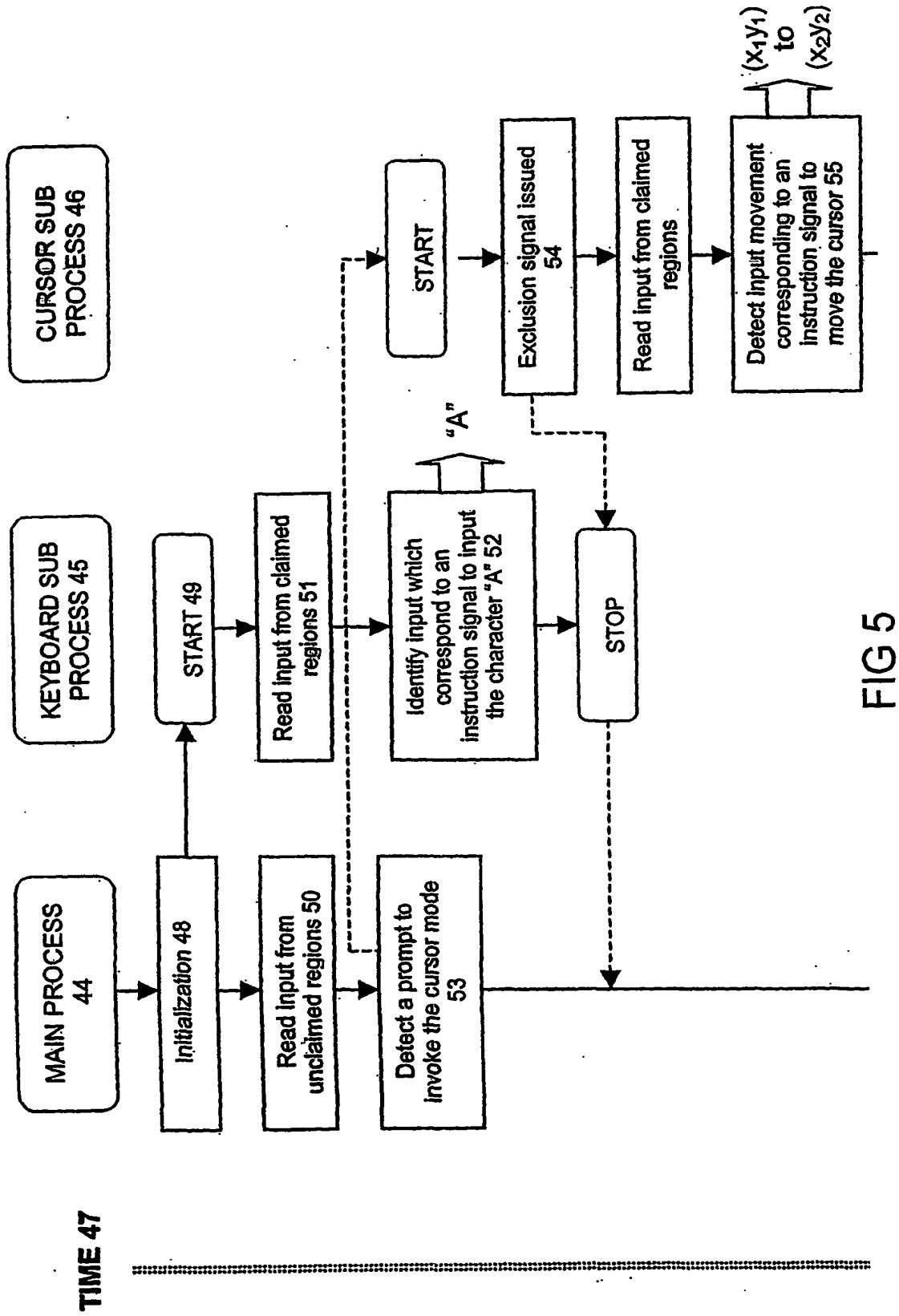
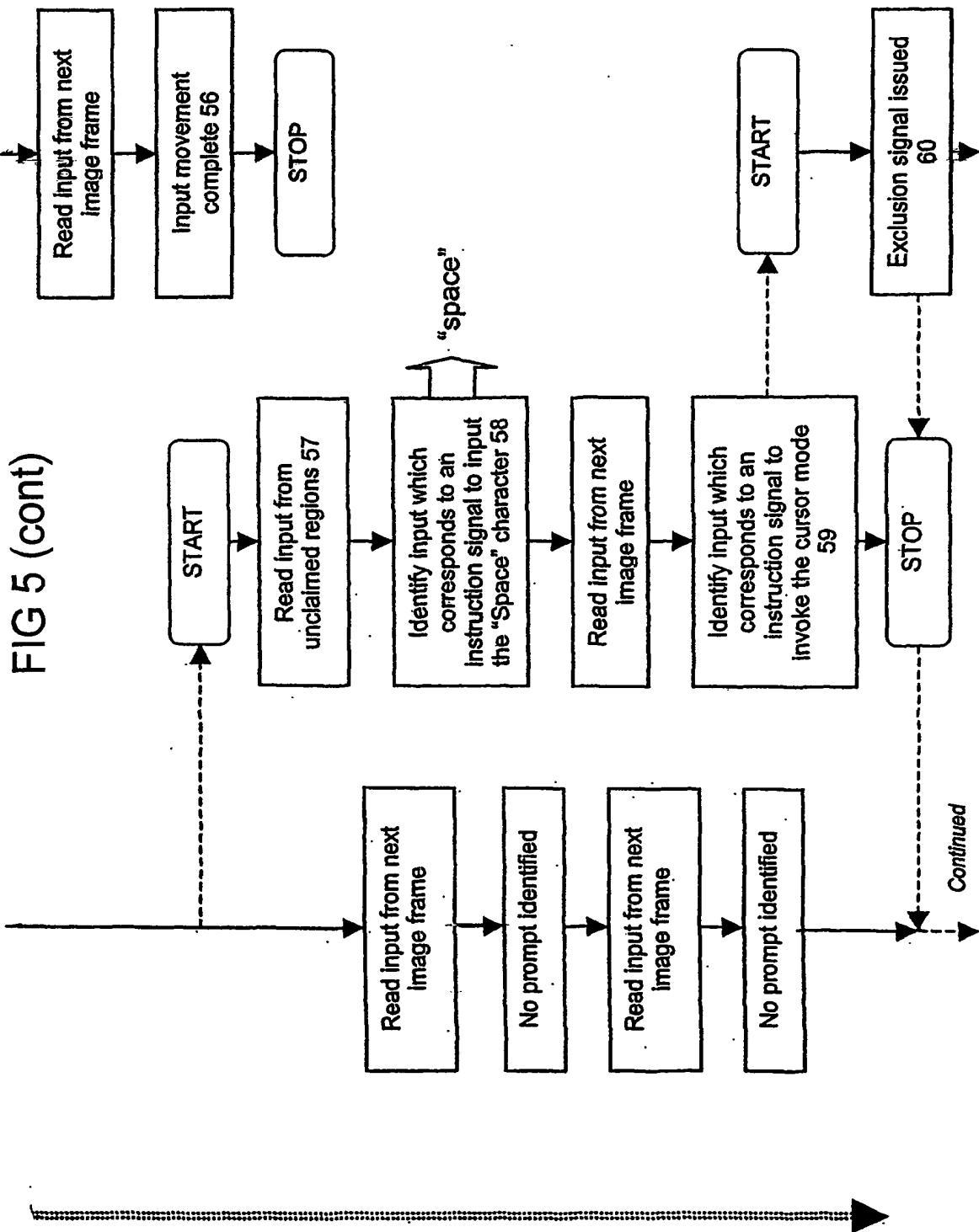


FIG 5



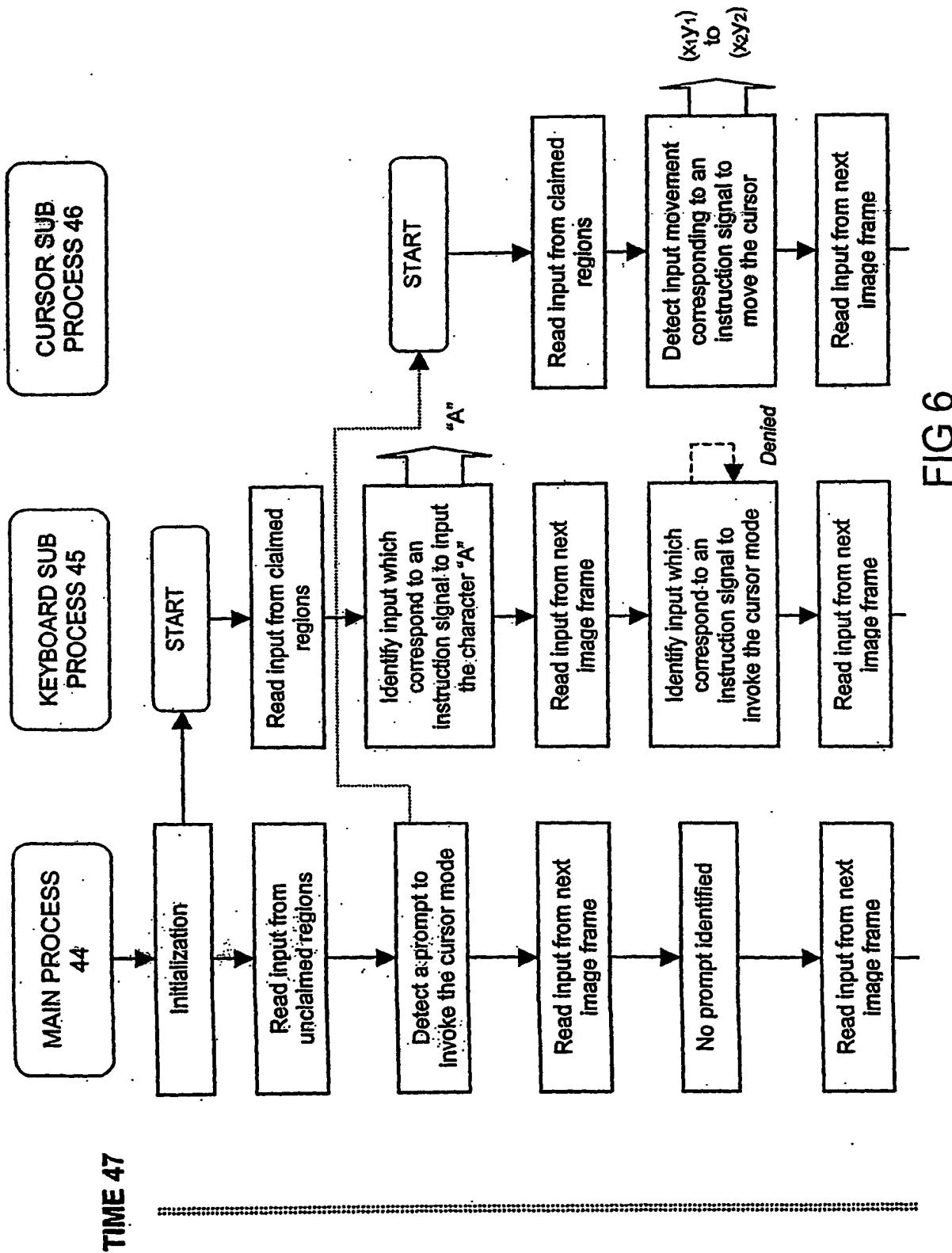
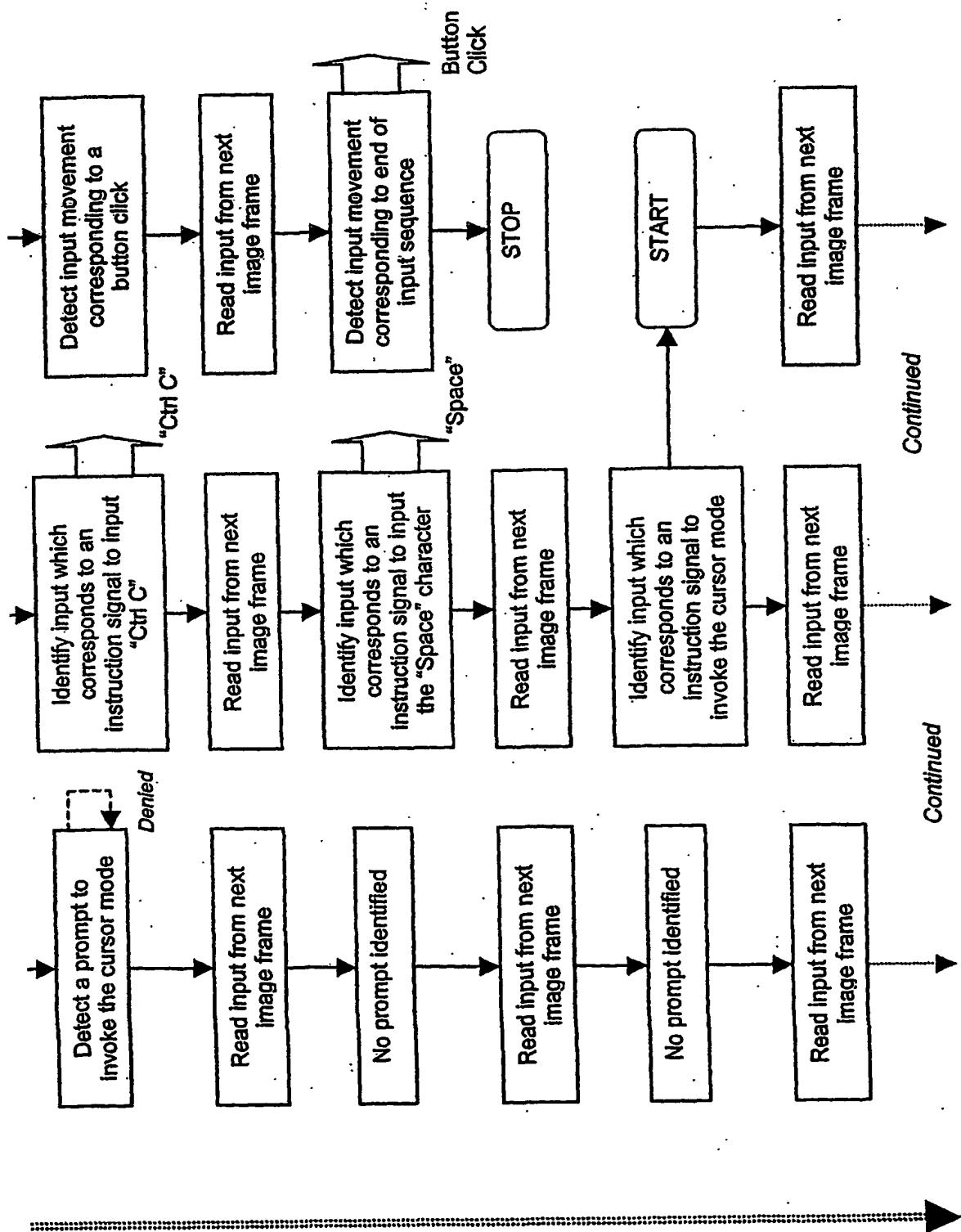


FIG 6

FIG 6 (cont)



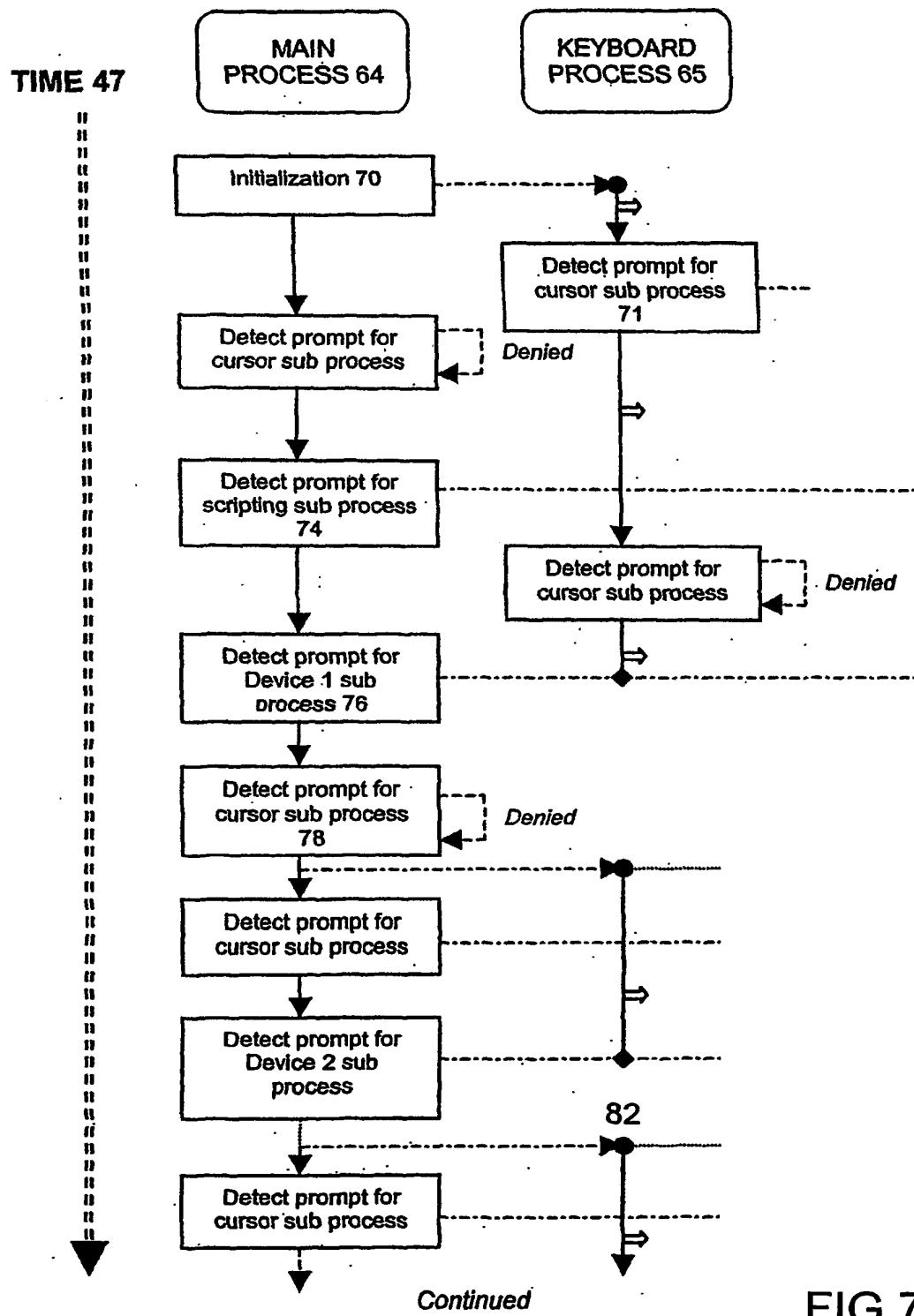
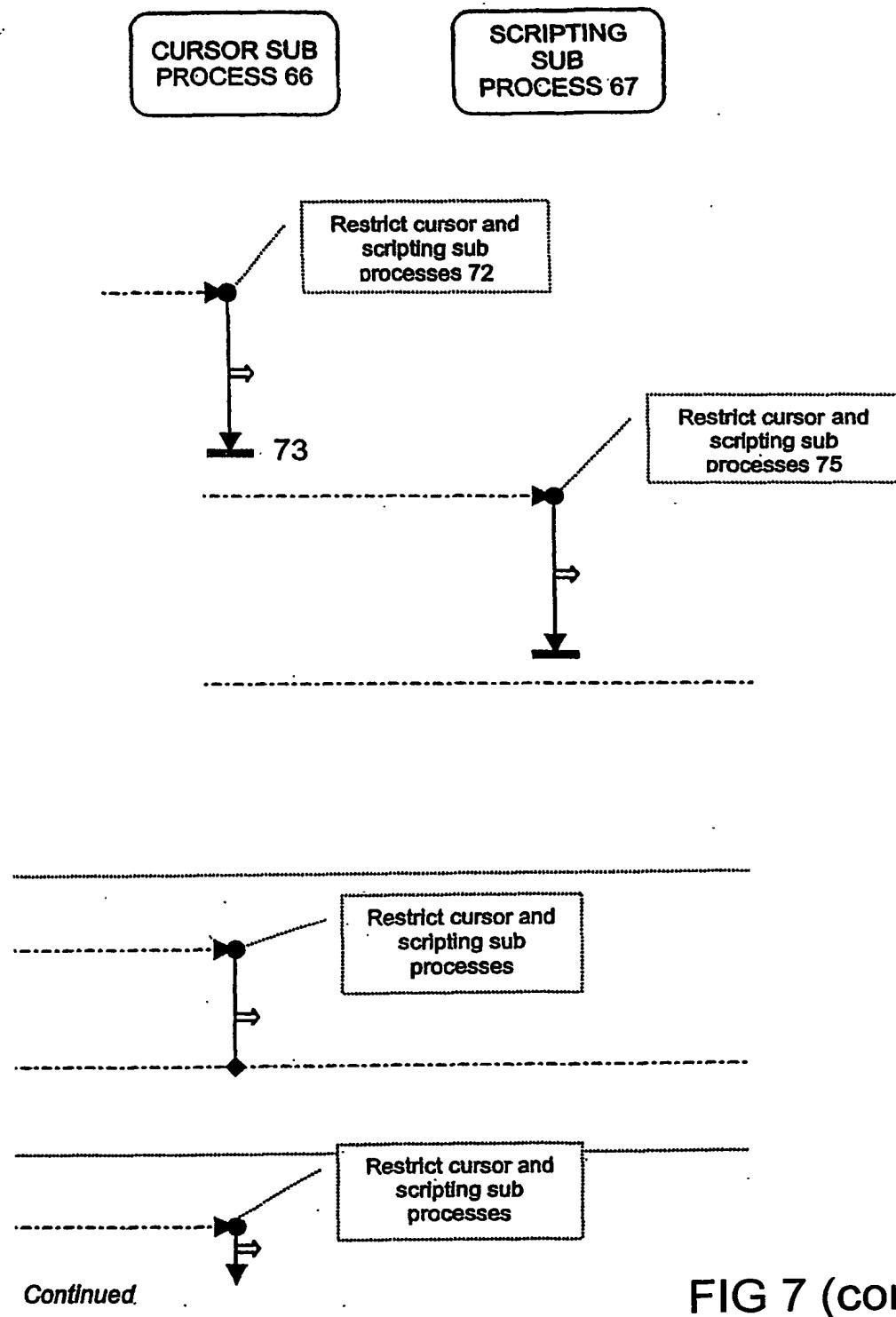


FIG 7



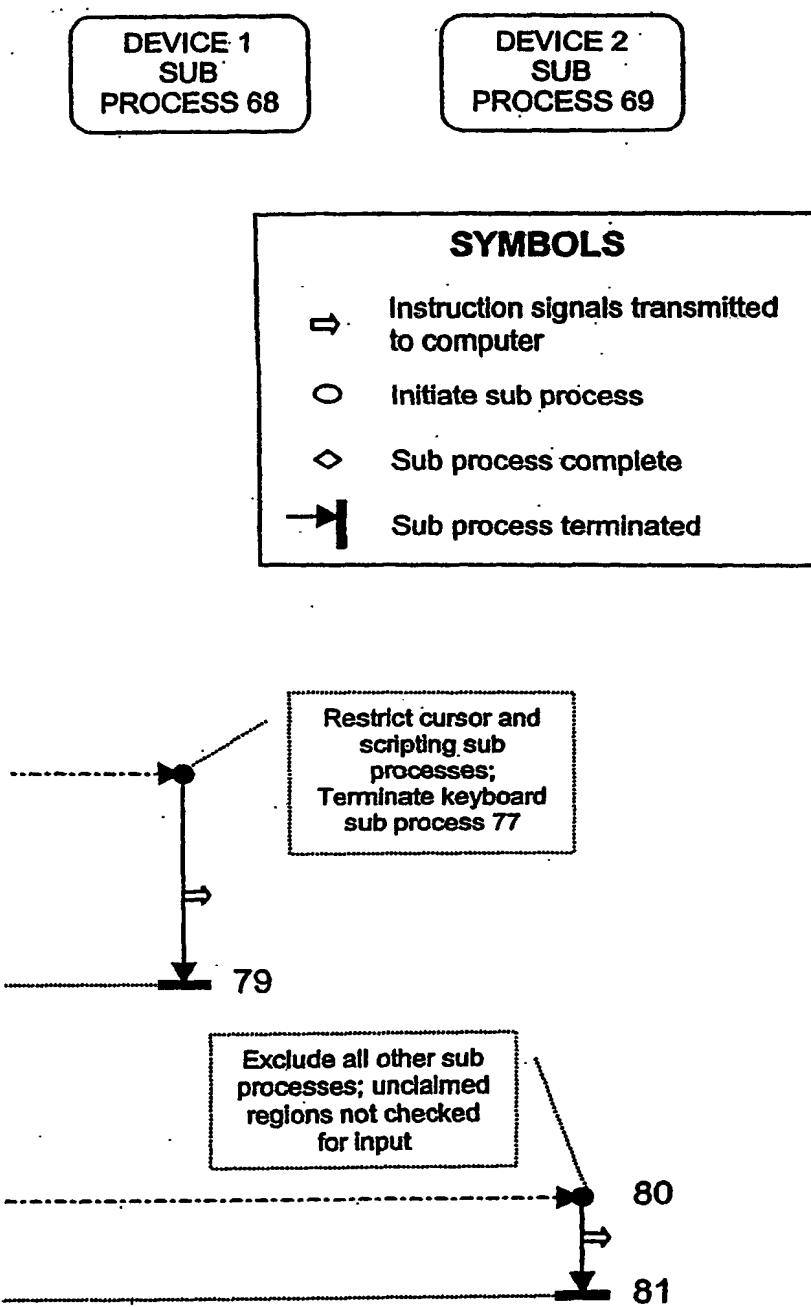


FIG 7 (cont ii)

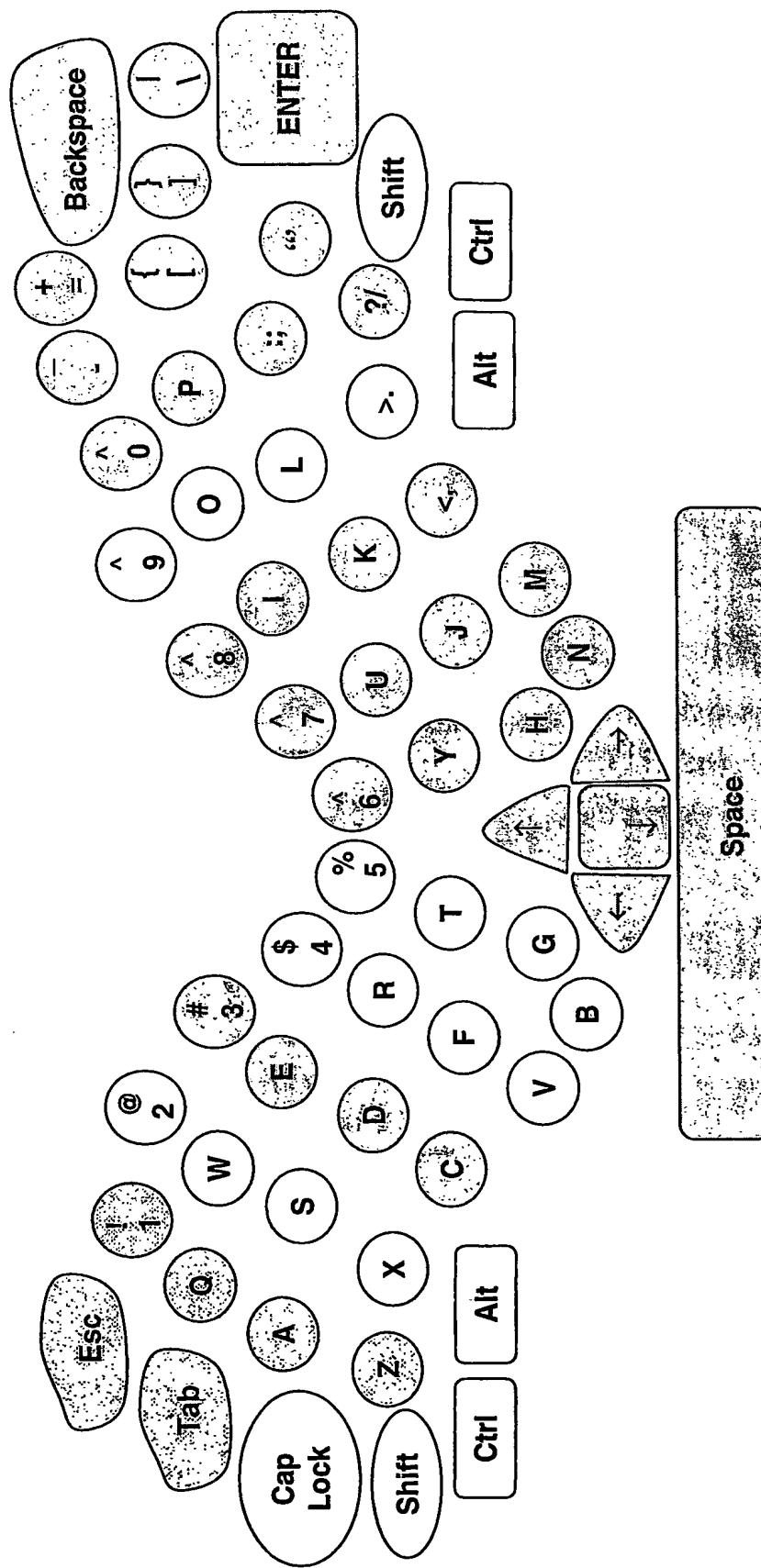


FIG 8

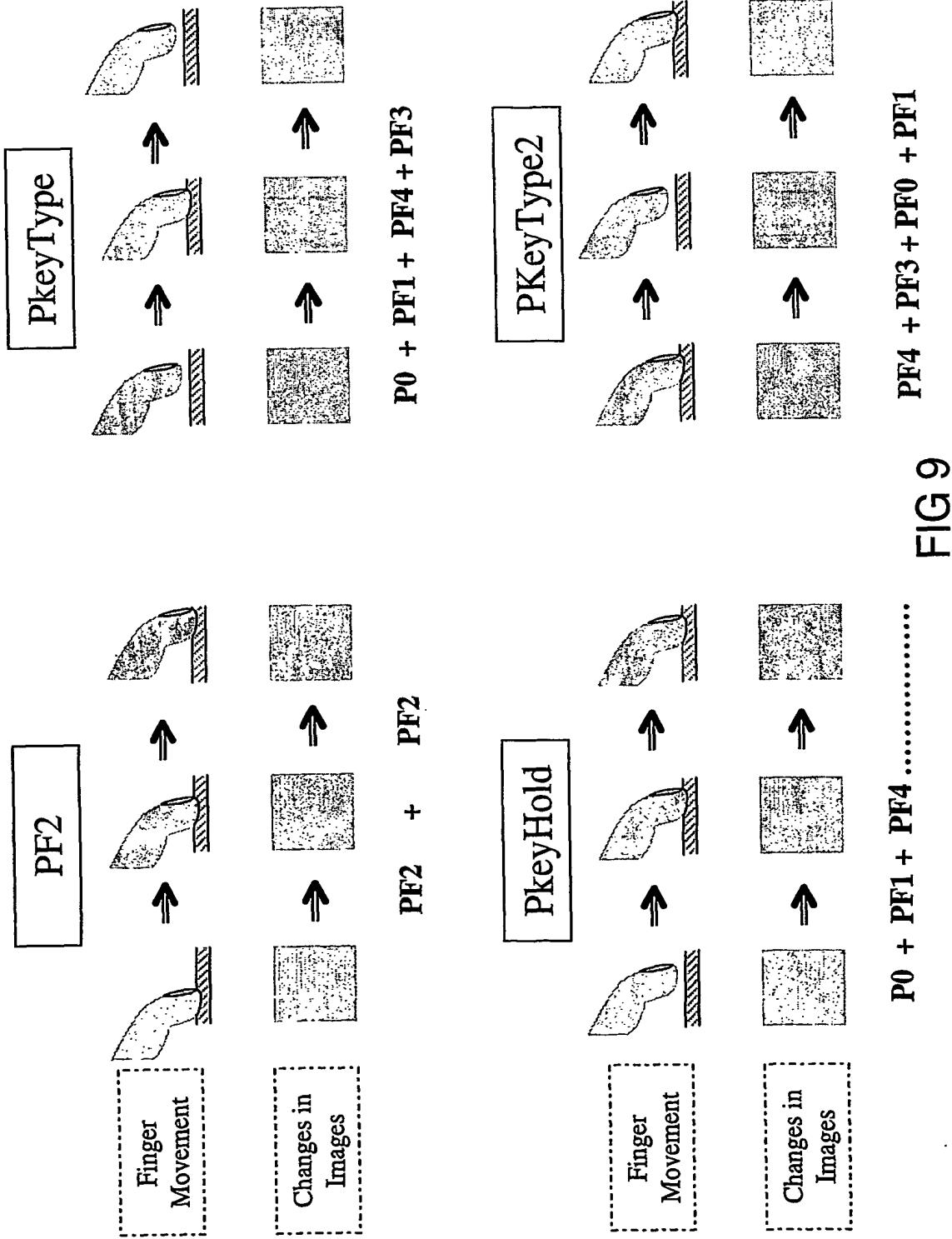


FIG 10

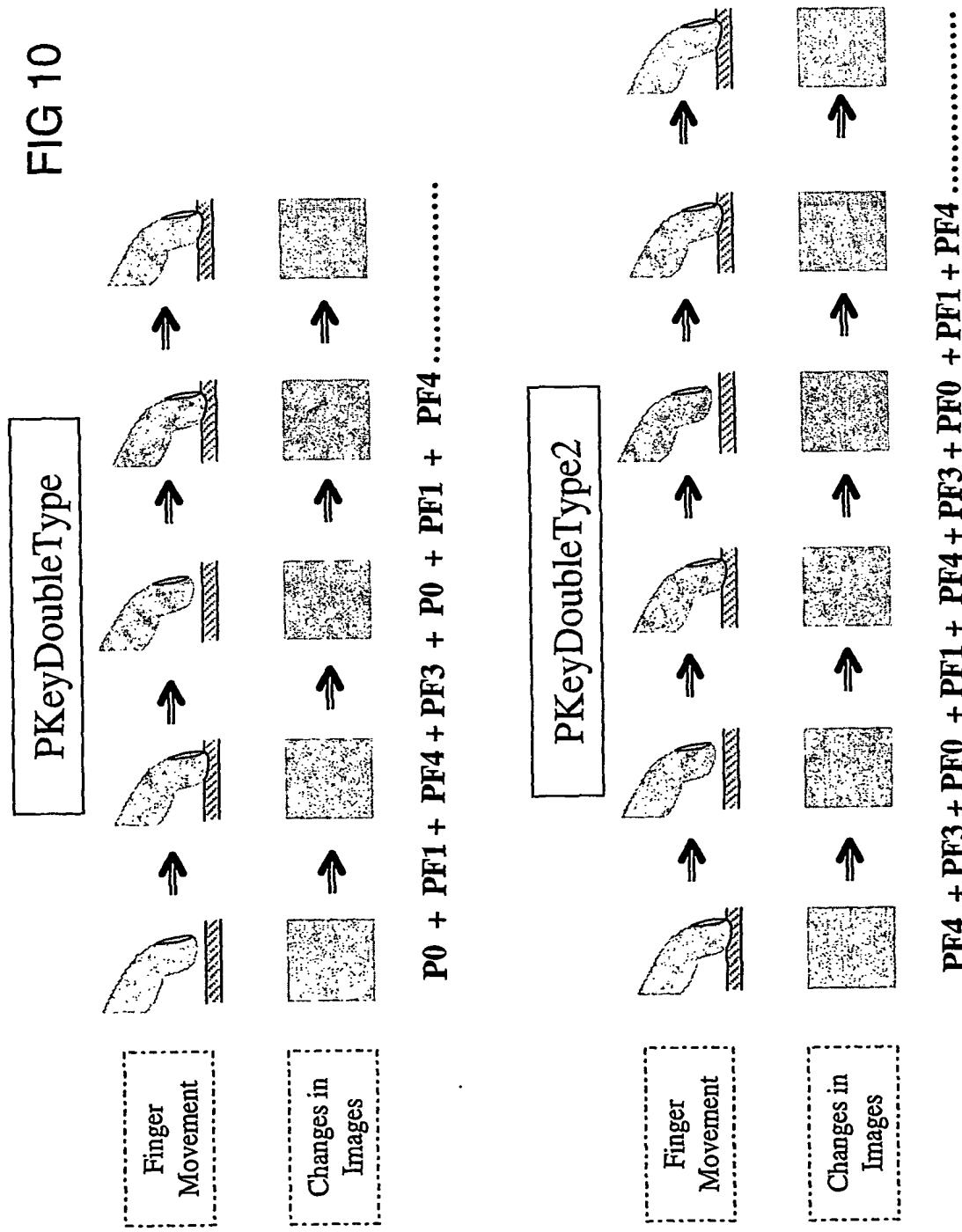


FIG 11

